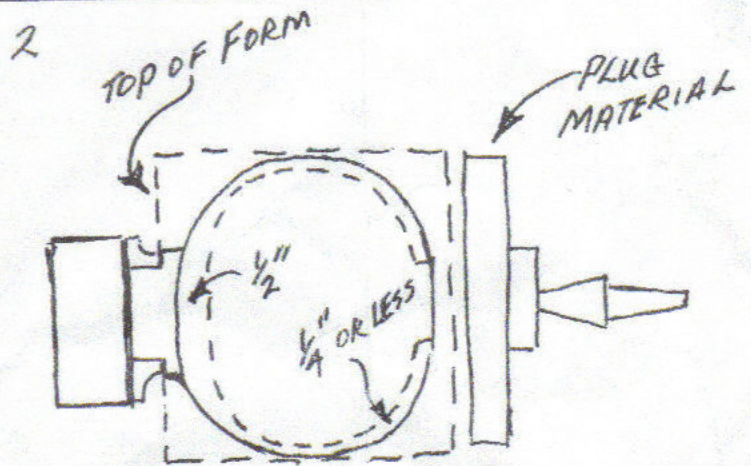
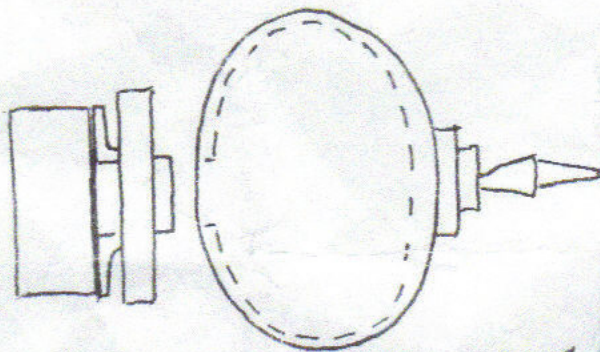


TURN A CYLINDER WITH TENONS FOR A SCROLL CHUCK ON BOTH ENDS.

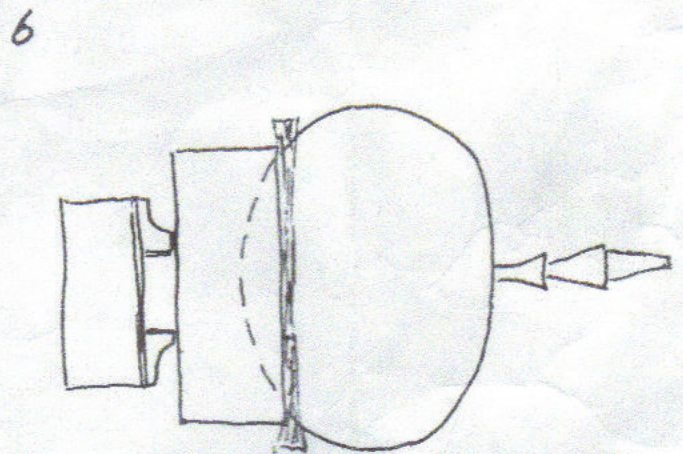
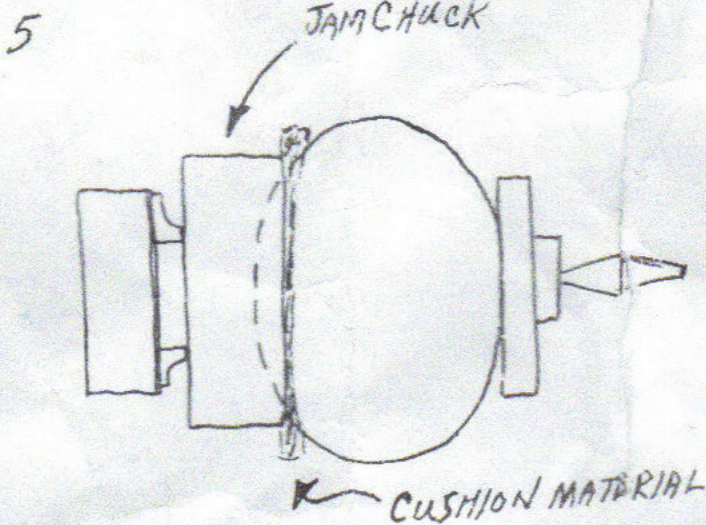
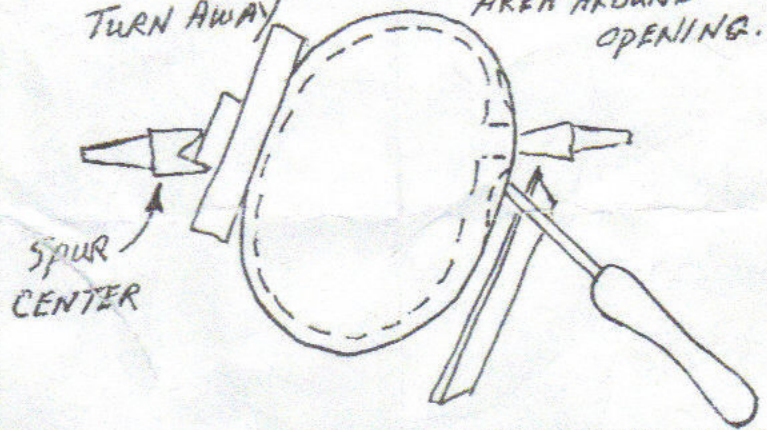


TURN SHAPE AND PART OFF PLUG MATERIAL. HOLLOW THE FORM. REMOVE FROM CHUCK.



CHUCK PLUG MATERIAL AND TURN PLUG. CLAMP FORM ONTO PLUG USING TAIL STOCK & CLAMP. TURN AWAY TENON AND SAND.

4 LOCATE THE OPENING AND DRILL THROUGH TAIL STOCK, DRILL PRESS OR BY HAND. MOUNT ON LATHE WITH CONE CENTER AND TURN AWAY AREA AROUND OPENING.



TURN AWAY PLUG MATERIAL AND FINISH SAND THE BOTTOM.